





KISTLER

Worldwide leading manufacturer
of welding positioning and cutting machines
for the welding trade



KISTLER

Worldwide leading manufacturer
of welding positioning and cutting machines
for the welding trade



KISTLER

will not only supply
a large range of standard equipment (positioners, turning rolls,
manipulators etc.)
but also design and manufacture automation equipment
according to the customer's specific needs



KISTLER





Company
History

Founded by Roland Kistler
6/1/1966



- Transformation of the Kistler company into a limited liability company
- Start of the first own production in Bierstetten

3/1/1990



10/1/1989
Alex Kistler takes over



4/30/2007
Opening of a new workshop in
Bad Saulgau
(1500 m² production area)

4/5/2013
Expansion of workshop and
offices by 100%
(3000 m² production area)

Alex Kistler



by Roland Kistler
/1/1966



- Transform
Kistler co
limited lia
- Start of t
production

3/1

- Transformation of the Kistler company into a limited liability company
- Start of the first own production in Bierstetten

3/1/1990

4/30/2007

**Opening of a new workshop in
Bad Saulgau
(1500 m² production area)**



4/5/2013

**Expansion of workshop and
offices by 100%
(3000 m² production area)**

Founded by Roland Kistler
6/1/1966



- Transformation of the Kistler company into a limited liability company
- Start of the first own production in Bierstetten

3/1/1990



10/1/1989
Alex Kistler takes over



4/30/2007
Opening of a new workshop in
Bad Saulgau
(1500 m² production area)

4/5/2013
Expansion of workshop and
offices by 100%
(3000 m² production area)





Company
History



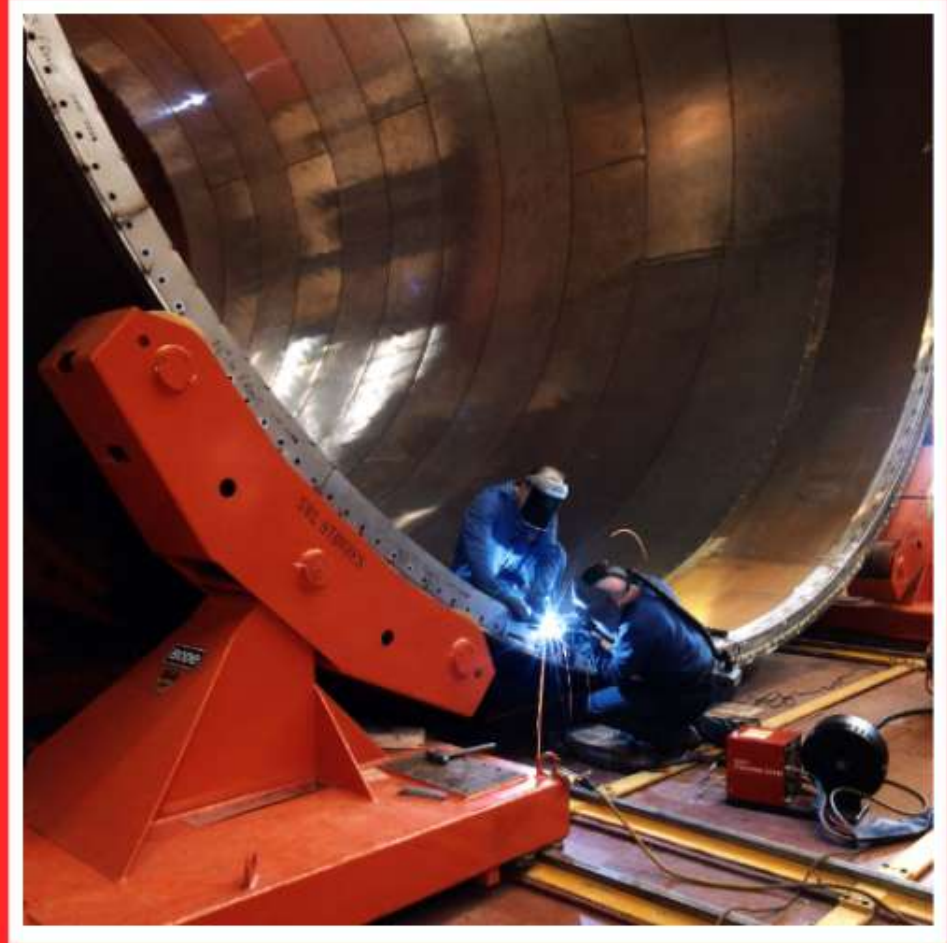
The Kistler
Cutting & Welding Techniques
Group

**F. Bode &
Sons**

**UP Helfert
GmbH**



Acquisition of bigger competitor
F. Bode & Sons (UK) in 2001



Acquisition of bigger competitor
F. Bode & Sons (UK) in 2001



The company has manufactured and sold
over 40.000 machines
all over the world



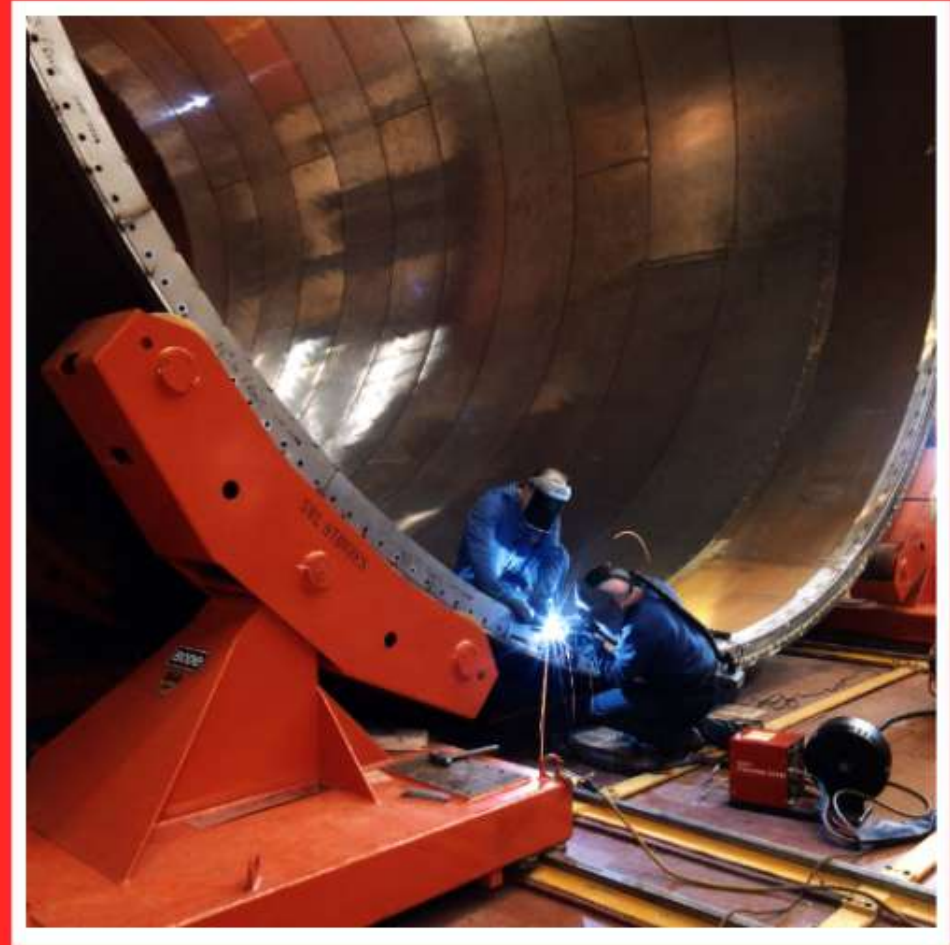
Acquisition of bigger competitor
F. Bode & Sons (UK) in 2001



The company has manufactured and sold
over 40.000 machines
all over the world



The Bode portfolio of positionig equipment is probably
the most comprehensive of any
manufacturer in the world
and the range of machines extends
to over 2.000 models



or
in 2001



ed and sold
ines
d

ment is probably
e of any
world
ds
odels



Acquisition of
**UP Helfert GmbH, Kreuztal-
Buschhütten (GER) in 2009**



Acquisition of
UP Helfert GmbH, Kreuztal-
Buschhütten (GER) in 2009



Specialist in
Submerged Arc Welding

Acquisition of
**UP Helfert GmbH, Kreuztal-
Buschhütten (GER) in 2009**



Specialist in
Submerged Arc Welding



Multi-wire subarc head



Strip Cladding



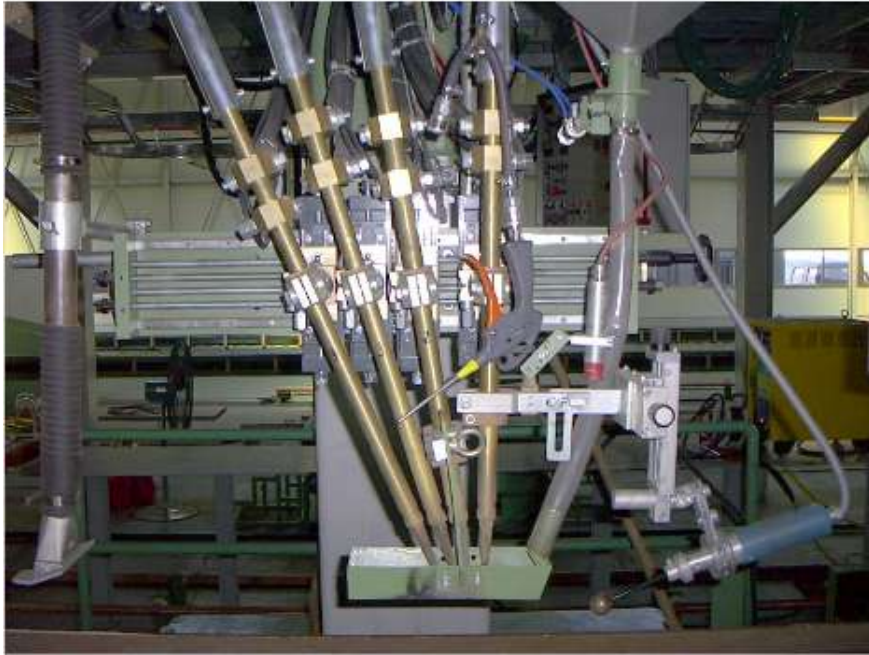
Onshore & Offshore Wind Energy Production



Pipe Mill Equipment



Strip Cladding



Pipe Mill Equipment



Onshore & Offshore Wind Energy Production

Integration of the formerly affiliated company

UP Helfert GmbH into the Kistler company and renaming to
'Kistler GmbH Technical Office Siegerland' in 2015



Integration of the formerly affiliated company
UP Helfert GmbH into the Kistler company and renaming to
'Kistler GmbH Technical Office Siegerland' in 2015







Employee Overview (Status as of 1/23/2018):

- Kistler Cutting & Welding Techniques GmbH:
35 employees (5 trainees and 1 student)
- Kistler GmbH Technical Office Siegerland: 2
employees
- F. Bode & Sons: 2 employees







Standard-Automation Equipment

Positioners of various designs and capacities from 50 kg / 100 lbs up to 100 tons



Standard-Automation Equipment

Positioners of various designs and capacities from 50 kg / 100 lbs up to 100 tons



VP50H



L15000

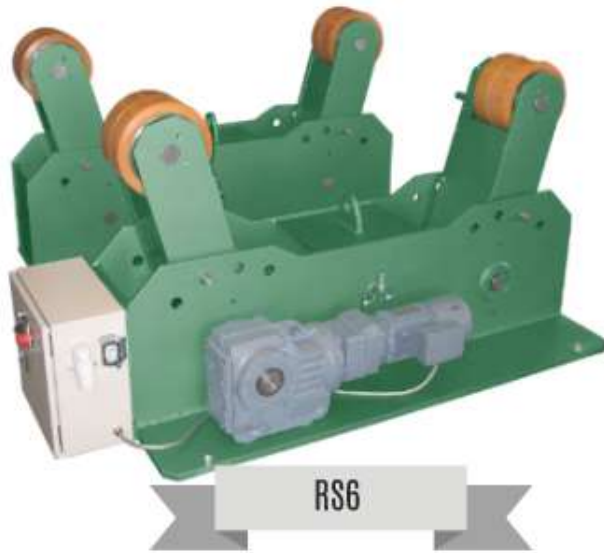
Standard-Automation Equipment

Positioners of various designs and capacities from 50 kg / 100 lbs up to 100 tons



Standard-Automation Equipment

Rotators (conventional, self-aligning, stationary, traversing)
with capacities from 1 ton up to 1400 tons



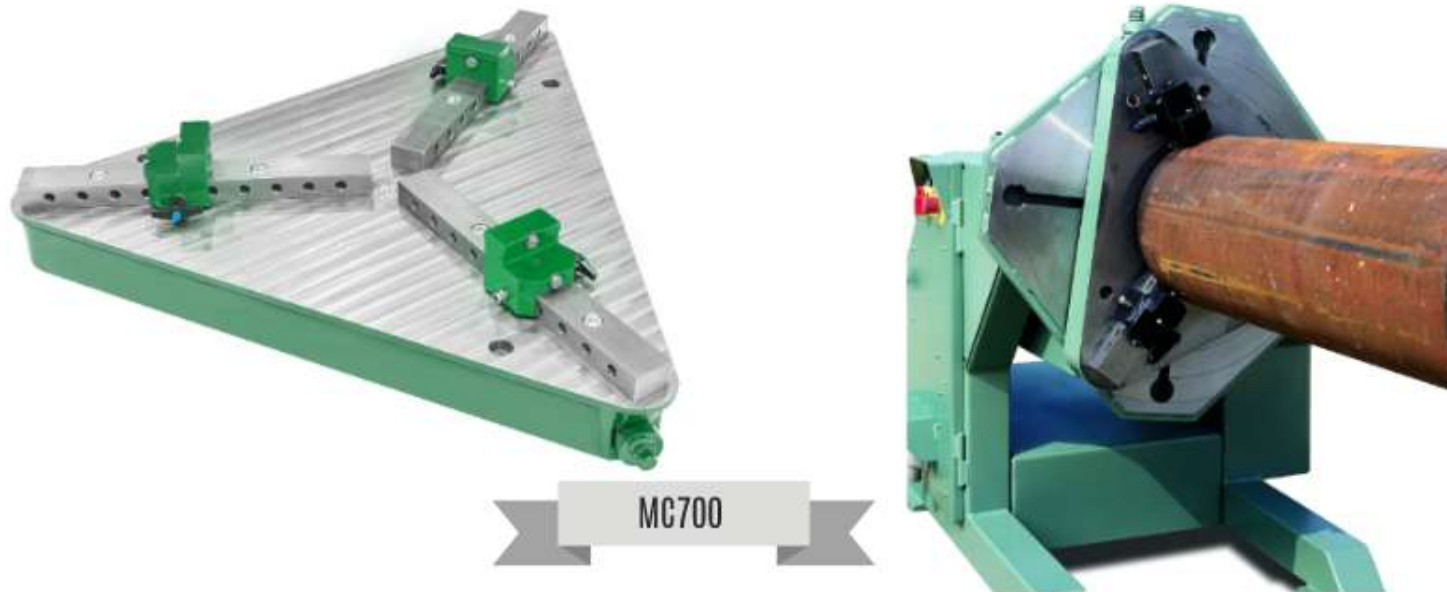
Standard-Automation Equipment

Column & Boom manipulators for various purposes and loads from 2 m x 2 m / 6.5' x 6.5'
up to 6 m X 6 m / 20' x 20'



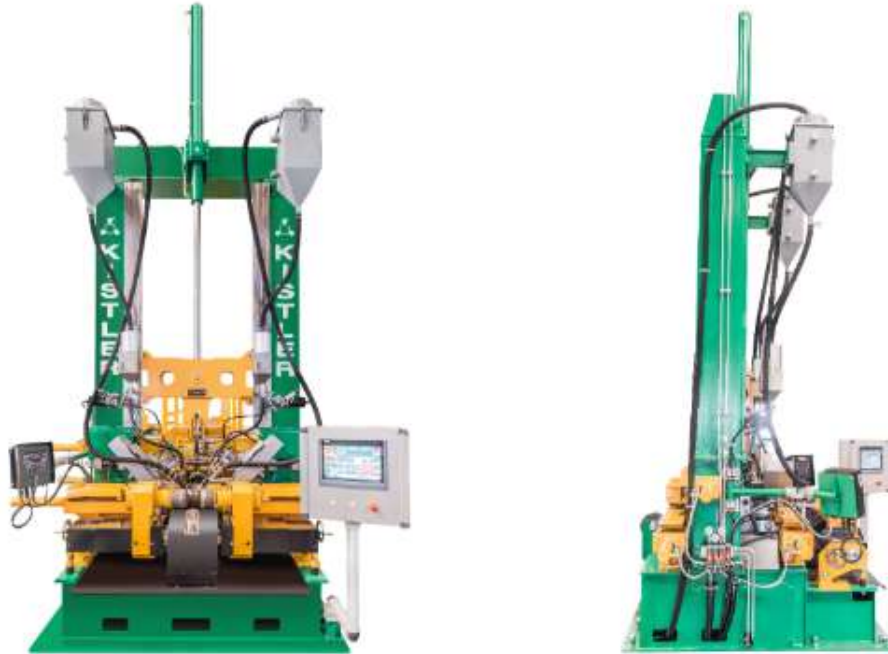
Standard-Automation Equipment

Specials such as Quick clamping chucks and gripper chucks



Standard-Automation Equipment

H Beam Welding Lines of the VBL- & LBL-Range



Turnkey Projects



USP Products

Pipe rotators of the U-Range



U150

from 20 mm up to 200 mm pipe diameter /
from 1" up to 8" pipe diameter

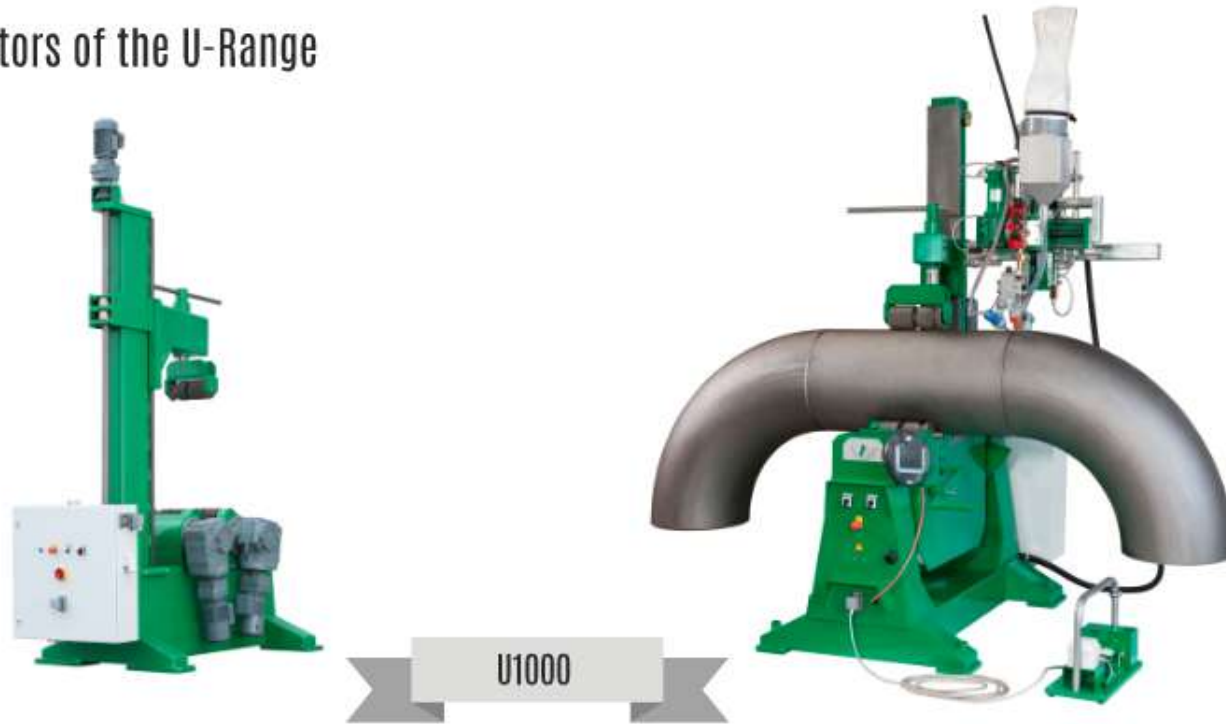


U500

from 20 mm up to 400 mm pipe diameter /
from 1" up to 16" pipe diameter

USP Products

Pipe rotators of the U-Range

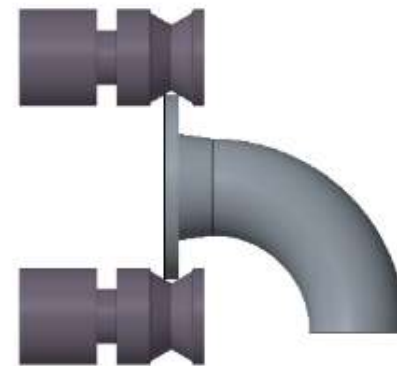
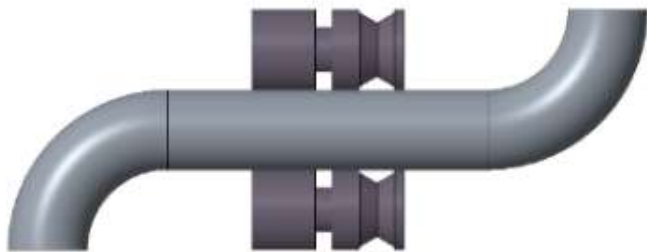


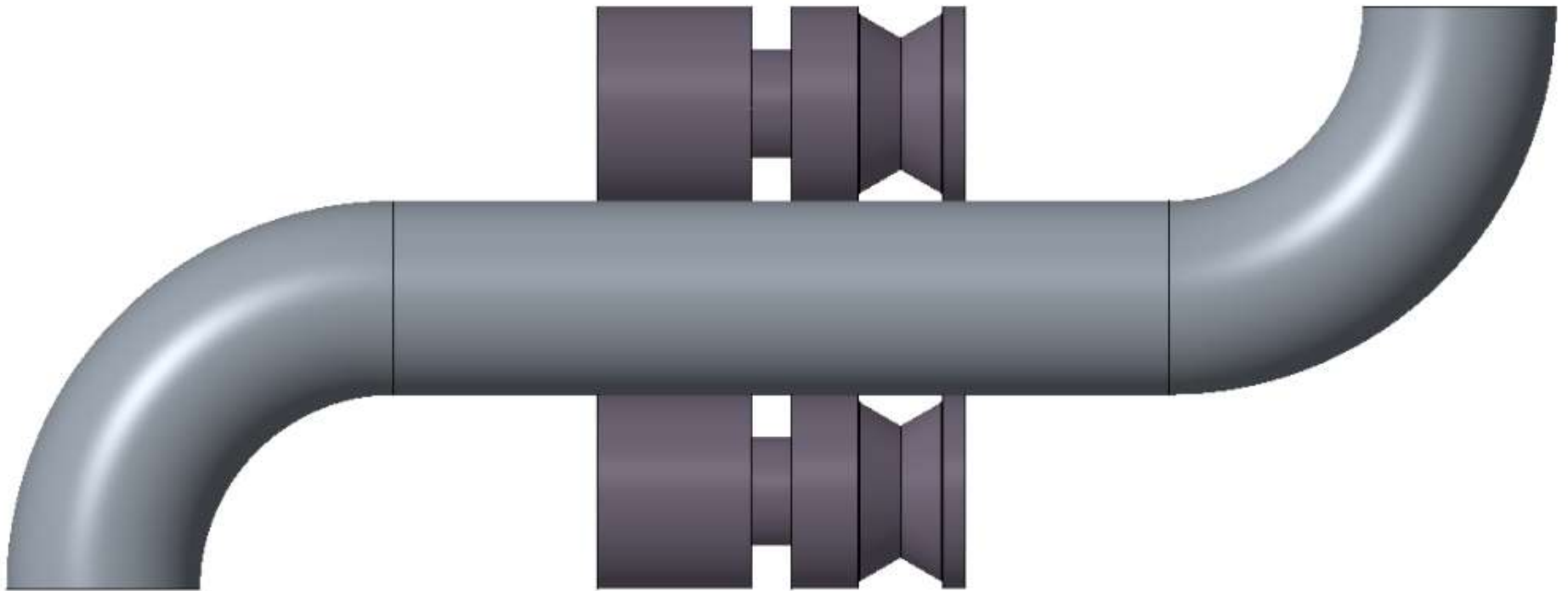
from 50 mm up to 800 mm pipe diameter /
from 2" up to 32" pipe diameter

Advantages over traditional devices



- They can be used for pipes with elbows, tee pieces or other offset loads.
- A wide range of pipes can be clamped. The infinitely variable rotary speed is not affected by the size of a pipe because the workpiece is driven at its external diameter in contrary to a standard positioner.
- Quick precise centering and clamping of pipes and flanges without chuck, clamping shoe, etc.

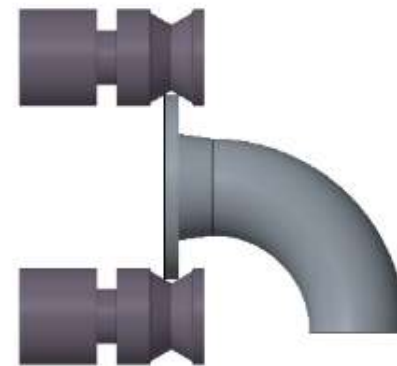
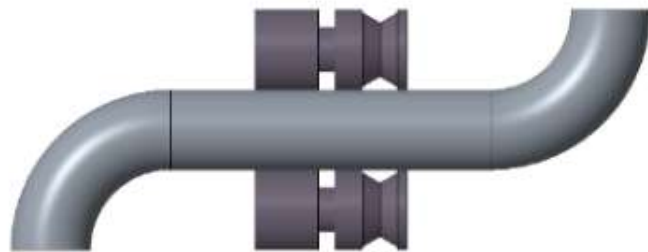


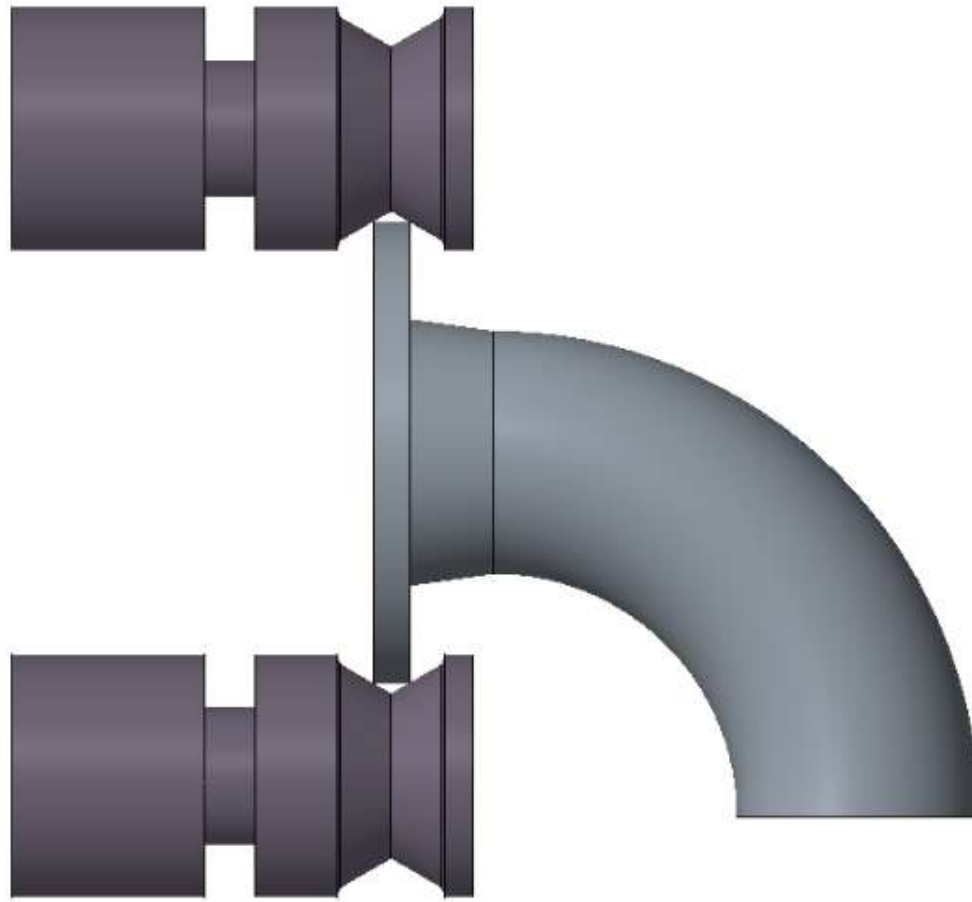


Advantages over traditional devices



- They can be used for pipes with elbows, tee pieces or other offset loads.
- A wide range of pipes can be clamped. The infinitely variable rotary speed is not affected by the size of a pipe because the workpiece is driven at its external diameter in contrary to a standard positioner.
- Quick precise centering and clamping of pipes and flanges without chuck, clamping shoe, etc.

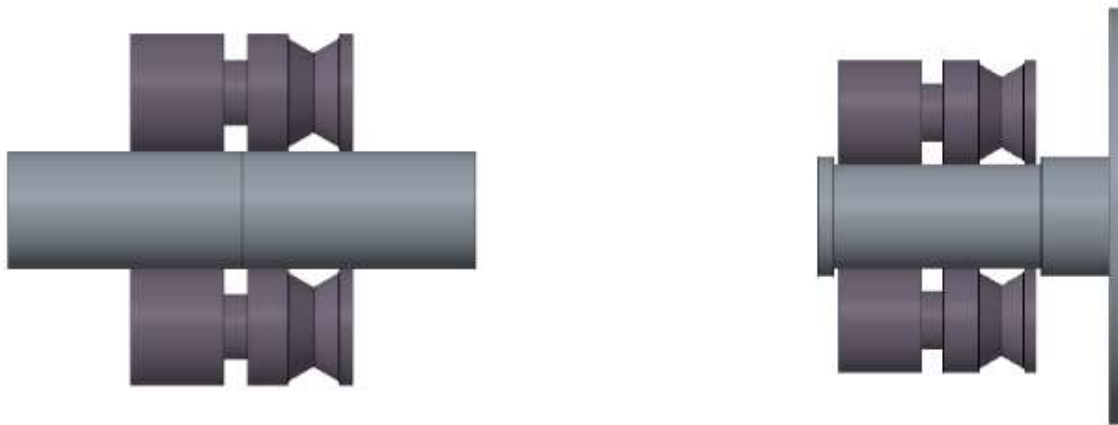


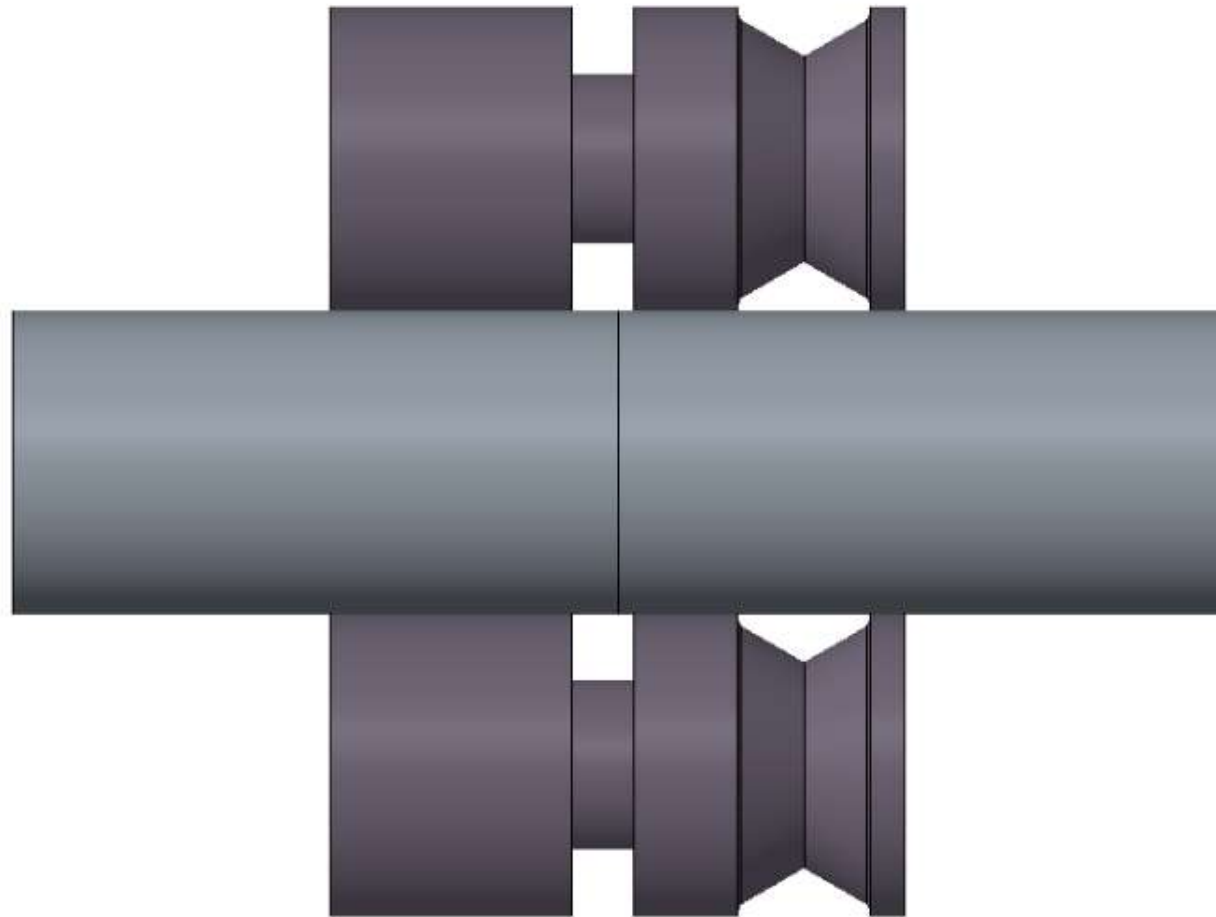


Advantages over traditional devices



- Flexible pipe handling - pipe can be clamped at its centre of gravity. Tilting moments and supports are irrelevant in most cases.
- It is possible to center two pipes with the same outside diameter.
- Various combinations are possible - e.g. clamping and driving of a main spindle.

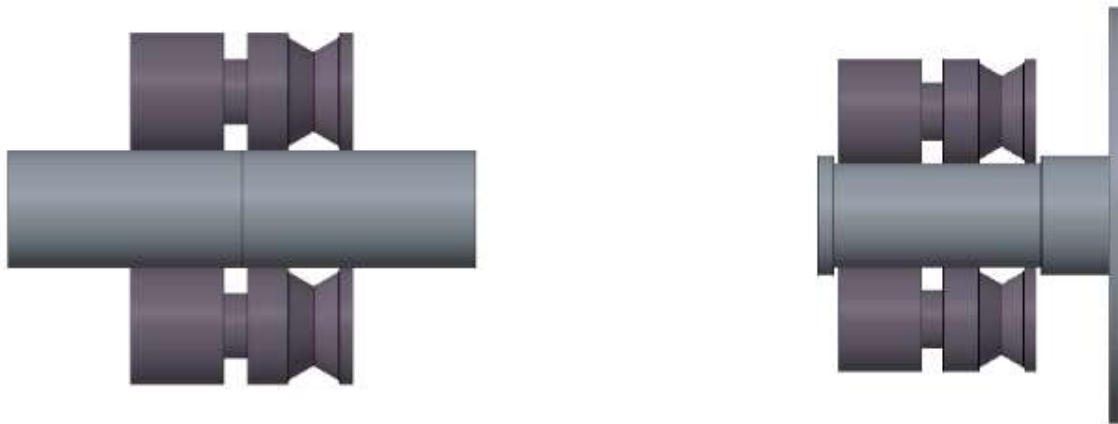


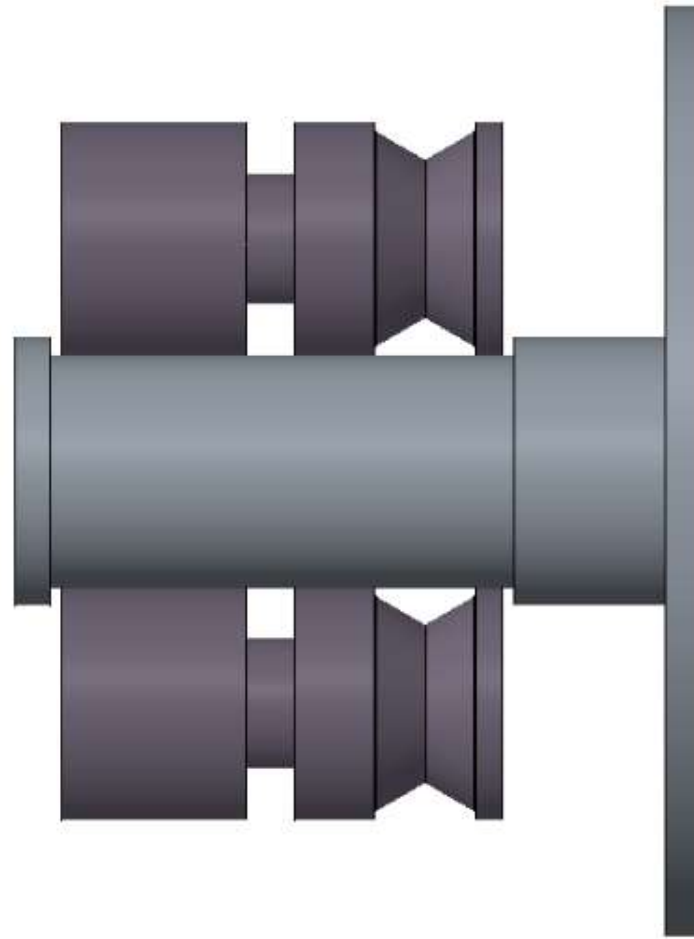


Advantages over traditional devices



- Flexible pipe handling - pipe can be clamped at its centre of gravity. Tilting moments and supports are irrelevant in most cases.
- It is possible to center two pipes with the same outside diameter.
- Various combinations are possible - e.g. clamping and driving of a main spindle.





USP Products

SCM-Range: PLC-controlled cost-effective pipe profiling machine



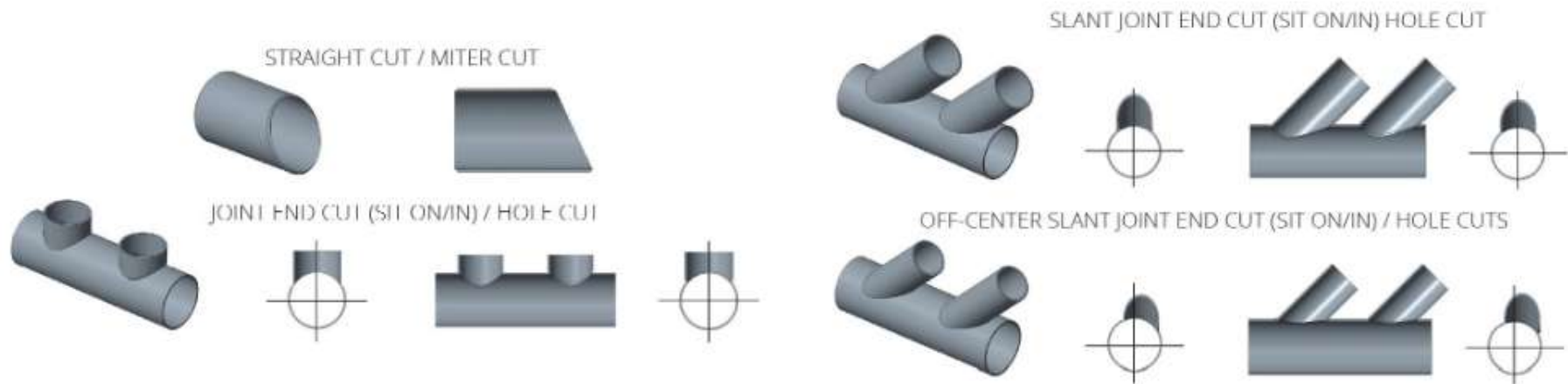
SCM630

from 25 mm up to 630 mm pipe diameter /
from 1" up to 2' pipe diameter

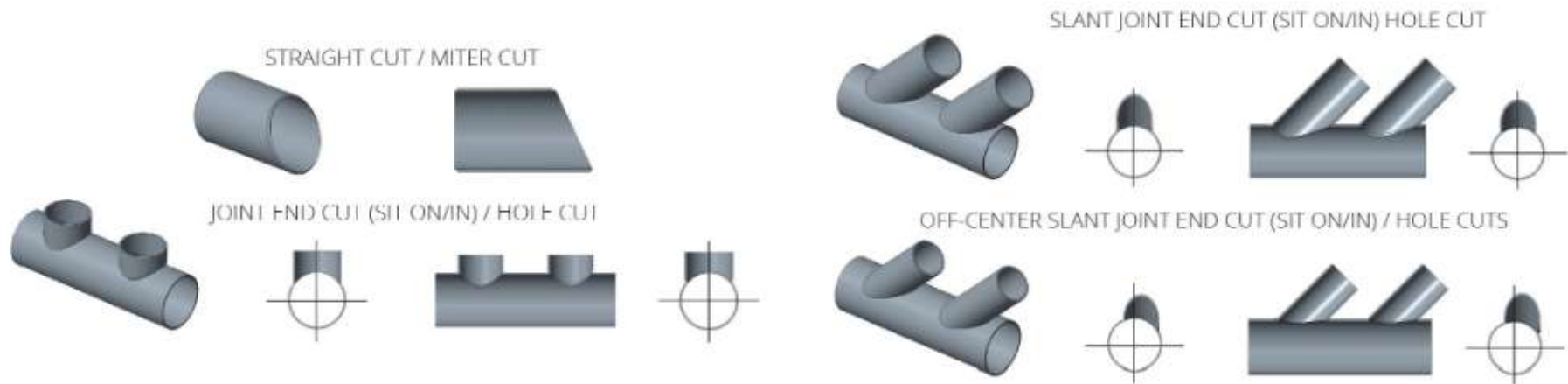
Also available:

- SCM300 from 25 mm up to 300 mm pipe diameter /
from 1" up to 12" pipe diameter
- SCM400 from 25 mm up to 400 mm pipe diameter /
from 1" up to 16" pipe diameter

Possible cuts with SCM machines



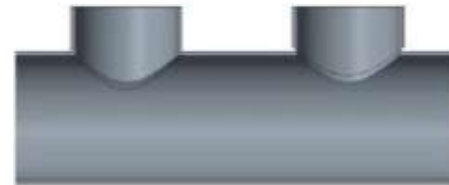
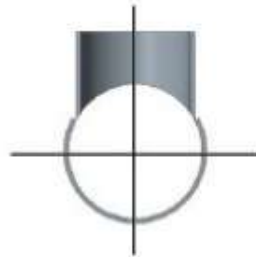
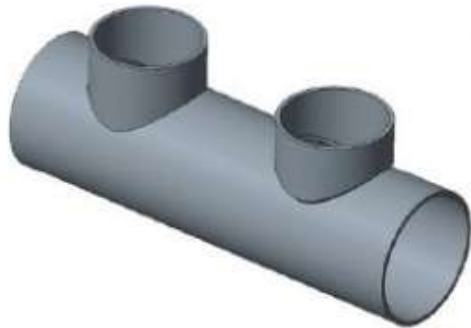
Possible cuts with SCM machines



STRAIGHT CUT / MITER CUT



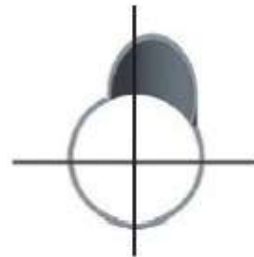
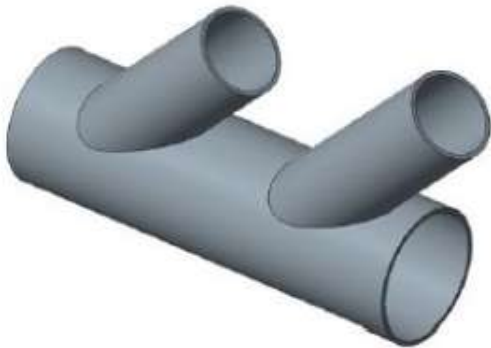
-JOINT END CUT (SIT ON/IN) / HOLE CUT



SLANT JOINT END CUT (SIT ON/IN) HOLE CUT



OFF-CENTER SLANT JOINT END CUT (SIT ON/IN) / HOLE CUTS









KIS

References Oil & Gas (Chemical Industry)

- NPCC National Petroleum Construction Company (Abu Dhabi)
- McDermott (Dubai)
- ABB, Cameron, FMC
- Gulf Piping (Abu Dhabi)
- Consolidated Contractors Company, Athens (Greece)
- Petrojet, Cairo (Egypt)
- Schlumberger, Jekaterinenburg (Russia)
- Wacker Chemie, Burghausen (Germany)
- BASF, Ludwigshafen (Germany)



References

Energy & Pressure Vessels

- Cimtas, Istanbul (Turkey)
- Machine Sazi Arak (Iran)
- Hyundai (Korea)
- Larsen & Toubro (India)
- GEC / Alsthom (India)
- Equipos Nucleares (Spain)
- Nooter, St. Louis (USA)
- Siemens, Berlin / Nürnberg (Germany)
- Babcock & Wilcox (Spain)
- BHEL (India)
- DWE, Deggendorf (Germany)
- Linde, Tacherting (Germany)
- Rolls Royce, Derby (UK)



References Pipe Mills

- EEW, Erndtebrück: >20 systems
- EEW, Korea: 7 systems
- EEW, Rostock: 13 systems
- Nova Hut, Ostrava (Czech Republic)
- Bergrohr, Siegen (Germany)
- Bender-Ferndorf Pipe GmbH (Germany)
- Westfalenwerk Grebe GmbH & Co., Kreuztal (Germany)
- Cimas Pipe, Gemlik (Turkey)



References Shipbuilding

- Meyer, Papenburg (Germany)
- Kvaerner, Rostock (Germany)
- Samsung, Koje (Korea)
- Volkswerft Stralsund (Germany)
- Hudong, Shanghai (China)
- Fincantieri, Trieste/Marghera (Italy)
- Guangzhou Shipyard (China)
- HDW, Kiel (Germany)
- Daewoo, Koje (Korea)
- Chantiers de l'Atlantique, Nantes (France)
- Philly Shipyard, Philadelphia (USA)
- Vosper Thornycroft, Southampton (UK)



References Wind Energy

- Ambau GmbH (Gräfenhainichen, Dessau, Bremen, Cuxhaven)
- CAS, Strassfurt (Germany)
- CSC, Cuxhaven (Germany)
- GSD, Dessau (Germany)
- FAM, Magdeburg (Germany)
- KGW, Schwerin (Germany)
- SIAG (Finsterwalde, Leipzig, CZ-Chrudim, F-Le Creusot)
- Steelwind Nordenham (Germany)
- CRIST, Gdansk (Poland)
- Gandara Censa (Spain)
- Max Bögl, Neumarkt (Germany)



