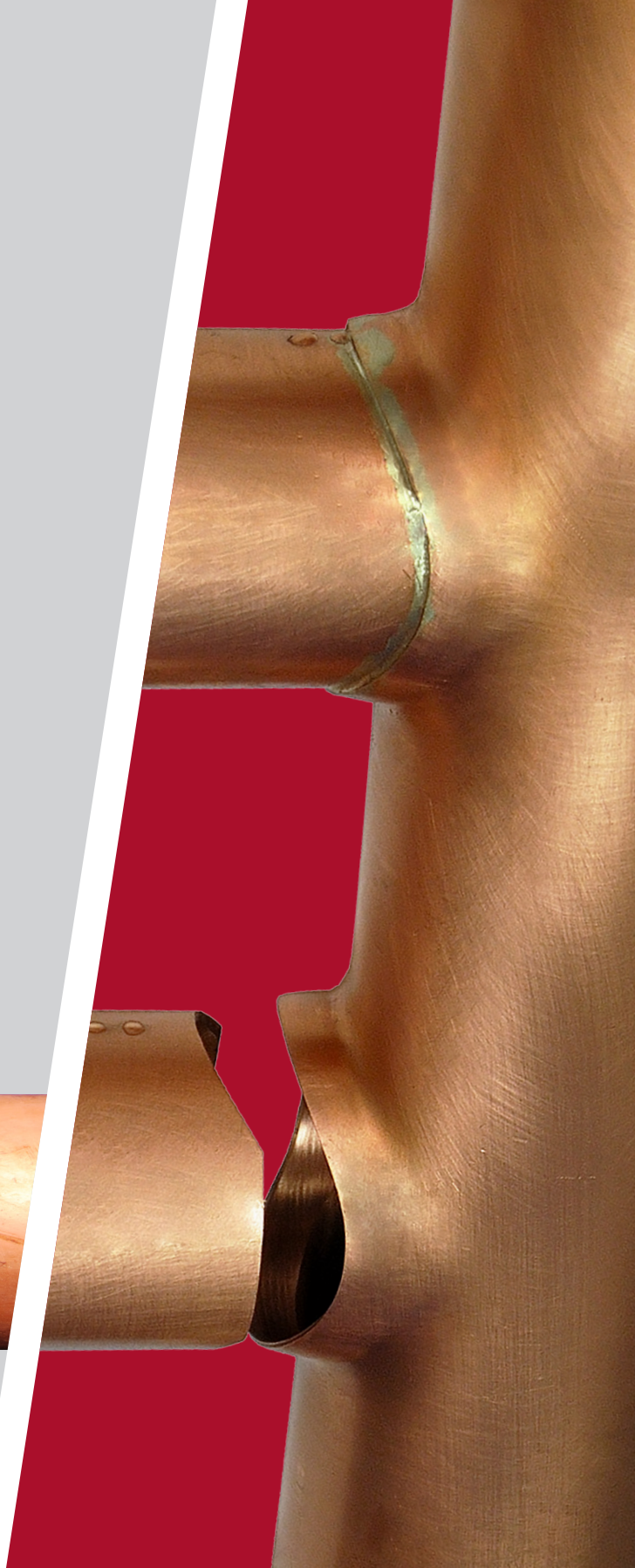


T-DRILL

PRODUCTIVITY AS A PRODUCT.



COLLARING SYSTEM

Portable pipe collaring system for copper tubes

PLUS 115 Cu

PLUS 115 Cu Capacity



Branch tube outside diameter

Run tube outside diameter

M	2"	2 1/2"	3"	4"
2 1/2"	-	***	-	-
3"	-	***	***	-
4"	-	*	***	***
6"	*	*	*	**
8"	*	*	*	**

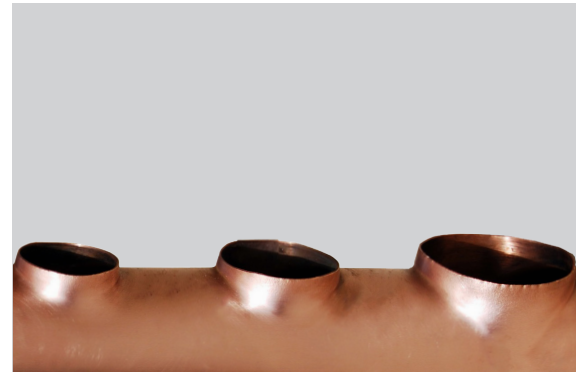
* No annealing of the pilot hole. Use slow speed when collaring.

L	2"	2 1/2"	3"	4"
2 1/2"	-	***	-	-
3"	-	***	***	-
4"	-	*	*	***
6"	*	*	*	**
8"	**	**	**	**

** Anneal the area where outlet is to be formed to a dull red.

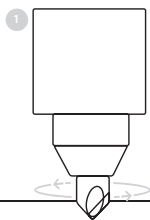
K	2"	2 1/2"	3"	4"
2 1/2"	-	***	-	-
3"	-	***	***	-
4"	-	*	*	***
6"	**	**	**	**
8"	**	**	**	**

*** On run size outlets it is important to anneal the saddle side of the tube where the outlet is to be formed.

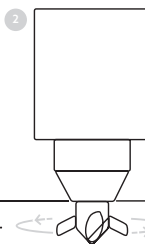


THE T-DRILL PROCESS

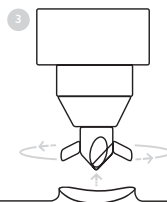
1. Drilling of the pilot hole



2. Collaring



3. Trimming



PLUS 115 Cu System for copper

Used with **T-65** heavy duty collaring machine **PLUS 115 Cu** attachment increases **T-65**'s collaring capacity up to 114 mm. It is always a natural addition to **T-DRILL**'s portable machine family when making tee joints in a main run tube.

By eliminating two brazed joints it gives you a comparable quality and flexibility to commercial tee fittings on the worksite or in the fabrication shop.

DO IT WITH T-DRILL

Cut costs – Improve quality – Increase profit

- No T-fittings
- No costly inventories
- No tube cutting

- Only brazed joint
- Minimized inspection cost
- Tee ratio variation flexibility

- Smaller risk of leakage or call-backs
- Optimized flow-characteristics

MANUFACTURER:

T-DRILL

T-DRILL OY
Ampujantie 32
66400 Laihia, FINLAND
Tel. +358 6 475 3333
sales@t-drill.fi
www.t-drill.fi

REPRESENTED BY:

T-DRILL Industries Inc.
1740 Corporate Drive,
Suite #820, Norcross,
Georgia 30093 USA
Tel. +1-770-925-0520,
sales@t-drill.com
www.t-drill.com